



## **C424** EXTRAORDINARY TYPES ADVANTAGEOUS CONFIGURATIONS

It is this majestic nature of the Franches-Montagnes region which forges our spirit of innovation and perfection





# C424 grinding and finishing centre

Machine range available in several configurations

## 1. Main spindle (Versions A and S)

- HSK-E63, 18 Nm, 15,000 rpm
- Independent cooling spray

## 2. Tool changer (Version A)

- 6 positions, max. wheel Ø 150x60 mm

## 3. 4-spindle turret (Version B)

- Wheels, belts, turning, etc.

## 4. High-speed spindle (Version M)

- HSK-32, 40,000 rpm
- Centre cooling spray, 8 tools

## 5. Two-spindle grinding (Version L)

- CREVOISIER® interface
- 6000 rpm, 6.5Nm @ 4000 rpm

## 6. Belt device (Versions A, S and B)

- Quick changeover for shoe and reel

## 7. Workpiece holder unit

- 2000 rpm, 3R, Yerly & Erowa clamps

## 8. Device with simultaneous 6<sup>th</sup> axis

- Removable module for oriented satin finishing and machining

## 9. Programming

- Program and parameters modified on the machine HMI.
- ISO code generation and 3D simulation in real time, with active anticollision system (SFP)

